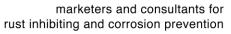
Scharpf Group, Inc.



-SG7

3791 Pickett Road Oshkosh, WI 54904 (920) 233-7146 Fax (920) 233-0353

PRODUCT DATA SHEET

SG-500B (2.6) CORROSION PREVENTIVE COMPOUND

TYPICAL APPLICATIONS: Automobile, Truck and Trailer undercoating.

APPLICATION METHODS: Airless spray, brush and dip.

REMOVAL: Mineral Spirits or other suitable solvent.

FILM CHARACTERISTICS: Soft, tack free, pliable, self-healing, waxy film.

FREIGHT CLASSIFICATION: Combustible Liquid, N.O.S.,

DOT ID# NA1993.

TYPICAL CHEMICAL DATA		
Color	Black	
Weight per U.S. gallon, U.S. Pounds @ 60°F	5.9	
Flash point, PMCC	105°F	
Non-Volatile, Weight %	56	
Non-Volatile, Volume %	60	
V.O.C. Pounds per gallon (maximum)	2.6	

PERFORMANCE DATA	
Recommended film thickness (MILS)	Wet 7-9, Dry 4-5
Corrosion resistance, Salt fog - ASTM B-117, Scribed	2000 hours plus, pass
Salt water immersion	1000 hours, pass
Fresh water immersion	1000 hours, pass
Flow resistance, @ 77°F - 572°F	No flow
Minimum dry time to resist water wash off	@ 77°F 4 hours
QUV, Cycle - 4 hours UV @ 60°C, 4 hours condensate @	500 hours, pass
40°C	
Gravelometer, -20°F, ASTM 3170	Pass, Excellent
Gravelometer, -20°F, ASTM 3170,	Pass, Excellent
Plus 336 hours Salt fog, ASTM B-117	
QUV, 500 hours - plus Gravelometer, -20°F, ASTM 3170 -	Pass, Excellent
Plus 336 hours Salt fog, ASTM B-117	